

Operating Instructions for the SST Shrink Sleeve Machine

How to Assemble and Operate Your New Machine

SPECIFICATIONS CHART

Certifications	UL Certified	Box Dimensions	16" x 16" x 37"
Power Supply	120V-1300W-11Amps	Box Weight	26 lbs.
Cord Plug	NEMA 5-15	Dimensions <i>(Assembled)</i>	17" x 22" x 45"
Water Bottle Capacity	2 Gallons	SST Housing	Cast Aluminum
Operation Per Filling	4 Hours (approx)	Steam Generator	Brass
		Steam Head Material	Polycarbonate Polyester Blend

ASSEMBLY

- 1. Unpack all components within the box.**
Components include: 1 Earthwise Packaging SST Shrink Sleeve Machine, 1 adjustable stand*, 1 steam head, 1 steam head nut, 1 two-gallon water bottle with non-spill cap and 1 lightweight catch-basket*.

** Catch-basket and stand not included with the SST SE model.*



- 2.** In an upright, fully vertical position, screw on the **steam head nut** onto the fitting and push the **steam head** onto the machine until you hear a click. **Turn the locking fastener** to secure it in place.

- 3.** Locate the 2-gallon water bottle. Remove the non-spill bottle cap and fill the 2-gallon water bottle with **distilled water** to about 95%. Twist the cap back on until the bottle makes contact with the cap's O-ring. **Do not overtighten.**

- 4.** **Mount the water bottle** onto the SST Machine. This will activate water flow into the reservoir.

IMPORTANT SAFETY WARNINGS

1. **Steam is hot and has the capacity to burn operators. Always wear protective gloves when operating the SST Machine.**
2. Always **turn off the SST Machine** prior to changing the bottle or the steam head.
3. Always **unplug the SST Machine** when not in use.

OPERATIONS

1. **Pre-sleeve your containers** by placing each one within its shrink sleeve label at its appropriate position.
2. Plug the SST Machine into a standard 120V outlet.
3. Power on the SST with the **switch found on the back of the housing**. Light will illuminate when on.
4. Allow **up to 3 minutes** for the SST to start converting the water to steam within the head.
5. When steam is seen rising from the top of the steam head, the SST is ready to use.
6. With the closed lid facing down, **drop your pre-sleeved container down the top of the steam head**. The grooves of the steam head allow the container to rotate ensuring a uniform 360° application.